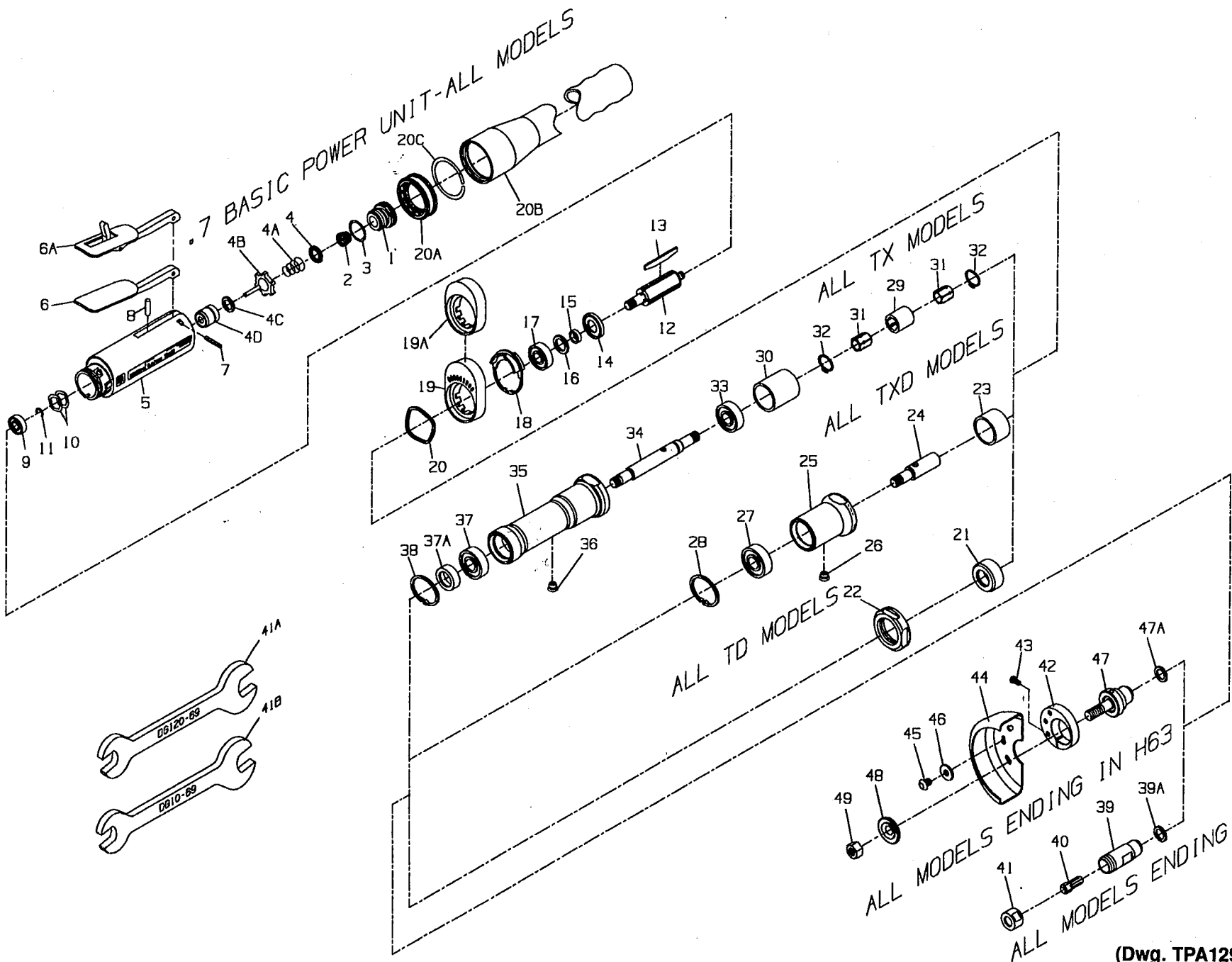


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MAINTENANCE SECTION

PART NUMBER FOR ORDERING

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Common parts for ALL TD, TX and TXD Grinders						
1	Inlet Assembly	LG2-A465	•	15	Front End Plate Spacer	LG2-65
2	Inlet Screen	R1602-61		16	Front Seal Cup Assembly	61H-A32
• 3	Inlet Seal	R18LF-21		17	Front Rotor Bearing	LG2-24
4	Throttle Valve Spring Seat	LG3-592		18	Flow Ring	
4A	Throttle Valve Spring	71-51			for TD120 and TX120 (12 000 rpm)	
4B	Throttle Valve	LG2-302			(grey)	LG2-103-0
4C	Throttle Valve Seat	LG2-303			for TD180, TX180 and TXD180	
4D	Throttle Valve Case	LG2-300A			(18 000 rpm) (brown)	LG2-103-1
5	Motor Housing	LG2-40			for TD200 and TX200 (20 000 rpm)	
6	Throttle Lever	LG2-273			(khaki)	LG2-103-2
6A	Locking Throttle Lever Assembly				for TD250 and TX250(25 000 rpm)	
	(for all models ending in L or C)	LG2-A400			(red)	LG2-103-3
*	Lever Lock	LG1-402	#	19	High Profile Flange	LG2-23
*	Lock Spring	LG1-405		19A	Low Profile Concentric Flange (for all models	
*	Lock Pin	5UT-757			ending in C)	LG3R-23
7	Throttle Lever Pin	61H-120	+	20	Flange Clamp	LG2-29
8	Throttle Valve Plunger	LG2-191		20A	Exhaust Hose Adapter	LG2-184
9	Rear Rotor Bearing	R120-127		20B	Exhaust Hose	3RL-284
• 10	Rear Rotor Bearing Spacer (2)	400-25-191		20C	Hose Retainer	6WT-203
• 11	Rear Rotor Bearing Retainer	LG1-118	*		Warning Label	
12	Rotor	LG2-53-4			for models ending in H63-EU	EU-63-99
• 13	Vane Packet (set of 4 Vanes)	DG21-42-4			for all other models ending in -EU	EU-99
14	Front End Plate	LG2-11			for all other models	LG2-99

MAINTENANCE SECTION

* Not illustrated.

• To keep downtime to a minimum, it is desirable to have on hand certain repair parts. We recommend that you stock one (pair or set) of each part indicated by a bullet (•) for every four tools in service.

+ Standard equipment with models ending in M, MC or ML and ALL Front Exhaust models; optional equipment on all other models.



Always install a Locking Throttle Lever Assembly (6A) on a tool with a Low Profile Concentric Flange (19A). Do not equip a tool with a standard non-locking Lever (6) and Low Profile Concentric Flange. This can allow the tool to continue to run if dropped or set down.

PART NUMBER FOR ORDERING

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* Nameplate			32	Coupling Retaining Ring (2)	RX3-729
for TD120 models ending in -EU	LG212-EU-301		33	Rear Arbor Bearing	LE2-22
for all other TD120 models	LG212-301		34	Arbor	LE2-4-5
for TD180 models ending in -EU	LG218-EU-301		35	Arbor Housing	LE2-20-5
for all other TD180 models	LG218-301		36	Arbor Housing Plug	EG220-92
for TD200 models ending in -EU	LG220-EU-301		37	Front Arbor Bearing	WFS182-22
for all other TD200 models	LG220-301		37A	Arbor Bearing Shield (for models ending in G4)	LE2-200
for TD250 models ending in -EU	LG225-EU-301		38	Arbor Bearing Retaining Ring	W22-118
for all other TD250 models	LG225-301			Parts common to all models ending in G4	
for TX120 models	LE212-301		39	Collet Body	LG2-290
for TX180 models ending in -EU	LE218-EU-301		39A	Front Seal Cup Assembly	61H-A32
for all other TX180 models	LE218-301		40	Collet	G160HD-700-1/4
for TXD180 models ending in -EU ...	LED218-EU-301		41	Collet Nut Assembly	DG120-699A
for all other TXD180 models	LED218-301		41A	Collet Body Wrench	DG10-69
for TX200 models	LE220-301		41B	Collet Nut Wrench	DG120-69
for TX250 models ending in -EU	LE225-EU-301			Parts common to all models ending in H63	
for all other TX250 models	LE225-301		42	Guard Adapter Assembly	LE2-A710
Additional parts for all TD models			43	Guard Adapter Screw	231-638
21 Clamp Spacer	LG2-46		44	3" Wheel Guard	LE2-931
22 Clamp Nut	LG2-27		45	Wheel Guard Mounting Screw (3)	LE2-667
			46	Mounting Screw Washer (3)	L01-67
Additional parts for all extended TXD models			47	3" Straight Wheel Adapter	LE2-4-H63
23 Clamp Sleeve	LE2-176		47A	Front Seal Cup Assembly	61H-A32
24 Arbor	LE2-4		48	3" Wheel Flange	DEG31-16
25 Arbor Housing	LE2-20		49	Flange Nut	23-697
26 Arbor Housing Plug	EG220-92			Accessories	
27 Front Arbor Bearing	WFS182-22		*	Bearing Inserting Tool (for TX and TXD models) (2 pieces)	LE2-950
28 Arbor Bearing Retaining Ring	W22-118		*	Cone Wheel Adapter (for TX models)	LE2-104-L6
Additional parts for all TX models					
29 Arbor Coupling	LE2-304				
30 Clamp Sleeve	LE2-276				
31 Arbor Bearing Nut (2)	LE2-85				

* Not illustrated.

MAINTENANCE SECTION