





PART NUMBER FOR ORDERING

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1	Motor Housing Assembly for 3P models ending in -EU ..	3A-EU-AST40	12	Throttle Valve Cap (for Model 3S)	3RL-266
	for all other 3P models	3A-AST40	13	Throttle Valve Ball (for Model 3S)	4U-722
	for 3S models ending in -EU ..	3L-EU-A40	14	Inlet Bushing Assembly (1/4") (for Model 3S)	3RL-565
	for all other 3S models	3L-A40	• 15	Inlet Screen (for Model 3S)	3RL-61
*	Warning Label for models ending in -EU	EU-99	16	Inlet Bushing (1/4") (for Model 3P)	7AH-565
	for all other models	WARNING-7-99	◆ • 17	Inlet Screen (for Model 3P)	R0A2-61
	Exhaust Deflector Assembly (for Model 3S)	3RL-A23	18	Inlet Bushing Spacer (for Model 3P)	7AH-65
2	Exhaust Deflector (for Model 3S)	3RL-23	19	Muffler Assembly (for Model 3P)	3RA-A123
3	Throttle Lever (for Model 3S)	3RL-273	◆ • 20	Muffler O-ring (for Model 3P)	85H-167
• 4	Throttle Lever Pin (2) (for Model 3S)	3RL-120	◆ • 21	Muffler Element (for Model 3P)	3RA-310
5	Exhaust Deflector Seal (for Models 3S)	3RL-210	• 22	Muffler Element (4) (for Models 3S)	3RL-311
6	Trigger Assembly (for Model 3P)	3RA-A93	◆ • 23	Rear Rotor Bearing Retainer	8SL-305
◆ • 7	Trigger Pin Seal (for Model 3P)	8SL-259	◆ 24	Rotor Bearing (2)	DG10-22
◆ • 8	Throttle Valve Seat (for Model 3P)	7AH-303	25	Rear End Plate	3RL-12
◆ • 9	Throttle Valve (for Model 3P)	7AH-302	◆ • 26	Rear End Plate Gasket	3RL-739
◆ • 10	Throttle Valve Spring for Model 3P	3RA-51	27	Front End Plate	3RL-11
	for Model 3S	3RL-51	◆ • 28	Front Rotor Bearing Retainer	3RL-13
11	Throttle Valve Plunger (for Model 3S)	3RL-302	29	Cylinder	3RL-3HP
			30	Rotor	3RL-53HP
			◆ • 31	Vane Packet (set of 6 Vanes)	3RL-42-6

* Not illustrated.

◆ Indicates Tune-up Kit part.

• To keep downtime to a minimum, it is desirable to have on hand certain repair parts. We recommend that you stock one (pair or set) of each part indicated by a bullet (•) for every four tools in service.

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32	Cylinder Dowel	3RL-98	38	Gear Head Spacer (for Models 3P44ST4, 3P21ST4, 3P13ST4, 3P09ST4, 3P06ST4 and 3S39MF4)	3RL-80
33	Motor Clamp Washer	3RL-207	39	Gear Head	
34	Clamp Washer Retaining Ring	3RL-208		for Model 3P21ST4	3RLM-216
35	Gear Case			for Models 3P44ST4, 3P13ST4 and 3S39MF4	3RLN-216
	for Models 3P38ST4, 3P76ST4, 3S30MF4 and 3S60MF4	3AL-37		for Model 3P09ST4	M002-216-028
	for Models 3P38ST4-EU, 3P76ST4-EU, 3S30MF4-EU and 3S60MF4-EU	3AL-EU-37	40	Drive Plate (for Models 3P44ST4 and 3S39MF4)	M002-216-044
	for Models 3P44ST4, 3P21ST4, 3P13ST4, 3P09ST4, 3P06ST4 and 3S39MF4	3AM-37	41	Gear Head Planet Gear (3)	
	for Models 3P44ST4-EU, 3P21ST4-EU, 3P13ST4-EU, 3P09ST4-EU, 3P06ST4-EU and 3S39MF4-EU	3AM-EU-37		for Models 3P21ST4 and 3P13ST4	3RLM-10
36	Spindle			for Models 3P09ST4 and 3P06ST4	3RLL-10
	for Models 3P76ST4, 3S60MF4 and 3P66ST4	3AH-8	42	Rotor Pinion (for Models 3P21ST4, 3P13ST4 and 3P76ST4)	3RLM-17
	for Models 3P38ST4 and 3S30MF4	3AL-8	43	Rear Spindle Bearing	R00H-97
	for Model 3P09ST4 and 3P21ST4	3AM-8	44	Spindle Bearing Spacer	3A-111A
	for Models 3P44ST4, 3P13ST4, 3P06ST4 and 3S39MF4	3AN-8	45	Front Spindle Bearing	R00A-510
37	Spindle Planet Gear (3)		46	Spindle Bearing Retainer	3RANT2-28
	for Models 3P38ST4 and 3S30MF4	3RLL-10	47	Drill Chuck Spacer	5A-90
	for Models 3P76ST4, 3P09ST4, 3P21ST4 and 3S60MF4	3RLM-10	48	Drill Chuck	R0H-99
	for Models 3P44ST4, 3P13ST4, 3P06ST4 and 3S39MF4	3RLN-10	49	Chuck Key	R1H-J253
			50	Horizontal Hanger	3RA-365
			51	Vertical Hanger	7AH-565
			*	Tune-up Kit (includes illustrated parts 7, 8, 9, 10, 17, 20, 21, 23, 24 [2], 26, 28, and 31)	3A-TK2HP

* Not illustrated.